

TOOL NO. MH800 (GB 109)

GENERAL INFORMATION

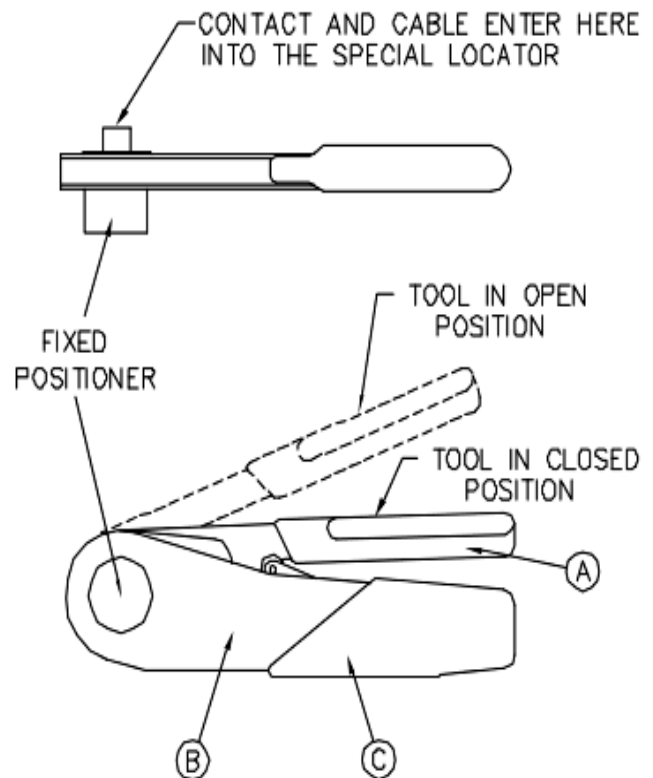
- * Model number of the tool refers to both the positioner and the tool frame as a combined unit.
- * The tool has a double action ratchet. Note that the tool cannot be opened without completing the crimp cycle.

GAGING DIMENSIONS

GO	NO-GO	GAGE P/N
.027	.029	G924

CRIMPING INSTRUCTIONS

1. With the tool in the open position, insert the contact and prepared cable through the indenter opening and into the positioner.
2. Squeeze the handles together until the ratchet releases. The handles will return to the open position. Remove the crimped contact and cable.



COLOR CODE

(A) RED (B) RED (C) RED

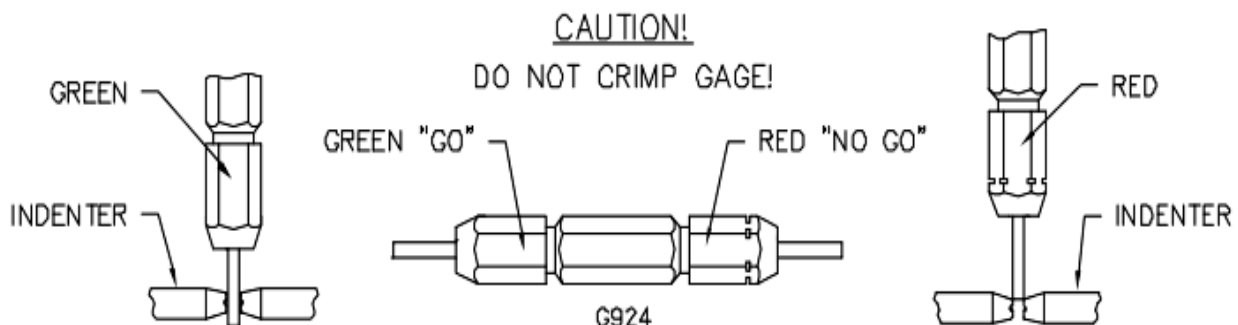
GAGING INSTRUCTIONS

"GO" GAGING

Operate the tool to the fully closed position. Maintain firm hand pressure on the tool handles. Insert the "GO" gage end as shown. The gage must pass freely between the indenter tips.

"NO-GO" GAGING

Operate the tool to the fully closed position. Maintain firm hand pressure on the tool handles. Try to insert the "NO-GO" gage end as shown. The "NO-GO" gage may partially enter the indenter opening, but must not pass completely through the opening.



CARE OF TOOL

There is virtually no maintenance required. However, it is a good practice to keep indenter tips free of residual color band deposits and other debris. A small wire brush may be used for this purpose.

We strongly recommend that you:

1. DO NOT immerse tools in cleaning solution.
2. DO NOT spray oil into tool to lubricate.
3. DO NOT attempt to disassemble tool or make repairs.

This is a precision hand crimp tool and should be handled as such.