

# Assembly instruction Series C, N B No. 3019

**Tools and materials required:**

- Stanley blade
- Scissors
- Soldering iron
- Solder

Spanner 22 mm

This connector is supplied in 7 parts

**Suitable cables e. g.:**

RG 217/U

Centre contact:

Braid:

**Cable entry: Screw-type**

**Connector types: (e. g.)**

|             |              |
|-------------|--------------|
| 11 N 50-9-2 | 11 C 50-12-1 |
|             | 11 N 50-12-1 |

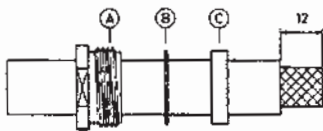
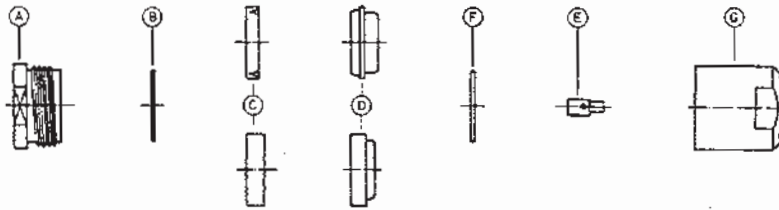
soldered

screwed

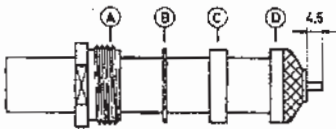
G 12232

soldered

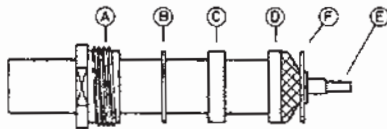
screwed



Slide nut A, washer B and rubber gasket C onto cable. Cut back sheath 12 mm. Do not damage braid.



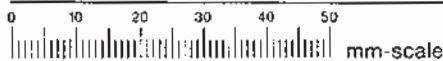
Carefully slide braid clamp D over the braid until shoulder abuts the cable sheath. Fold back braid over clamp D and trim overlapping braid. Cut back dielectric 4,5 mm perpendicular to cable axis. Do not damage inner conductor.



Tin well the inner conductor of cable and bore hole of contact pin E. Heat contact pin E using soldering iron and introduce inner conductor of cable into hole of contact pin. Remove soldering iron quickly in order to avoid heat damage to dielectric. Slide washer F over dielectric.



Push connector body G onto prepared cable end. Slide in parts C and B, screw in cable entry nut A and tighten, using a 22 mm spanner. Do not distort cable in connector body.



SUHNER's skilled staff and specialised equipment are available to carry out complete R. F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



**HUBER+SUHNER LTD. CH-9100 HERISAU**

Deutscher Text: siehe Rückseite