

REV	ECO	DWN	DATE
B	20135688	CJS	17-JUN-03
C	20239459	AED	07-MAY-08

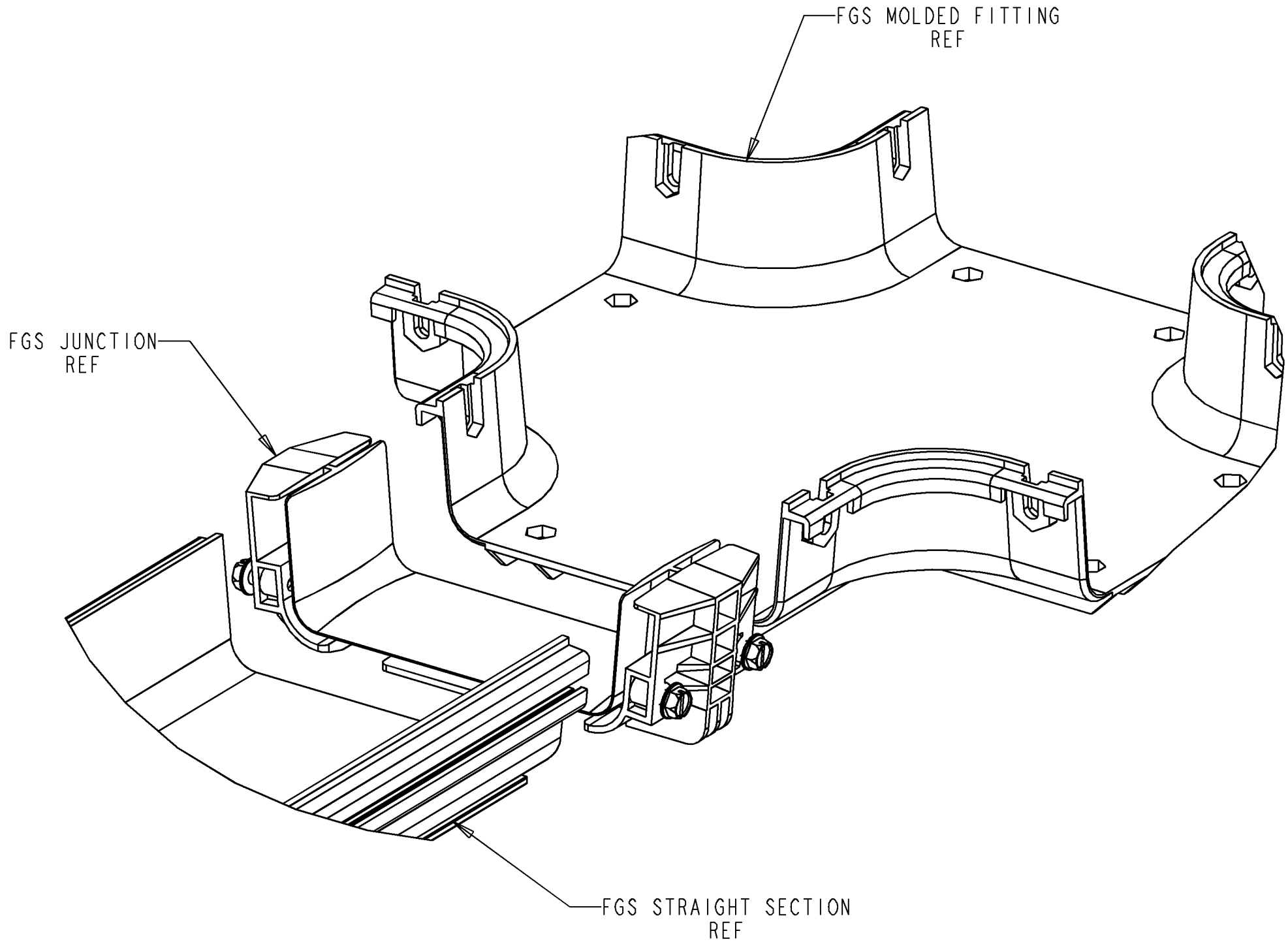


FIGURE 1

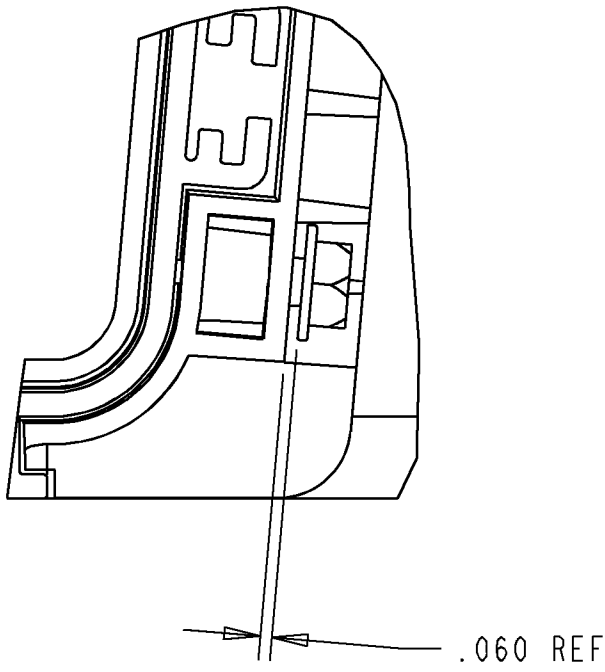
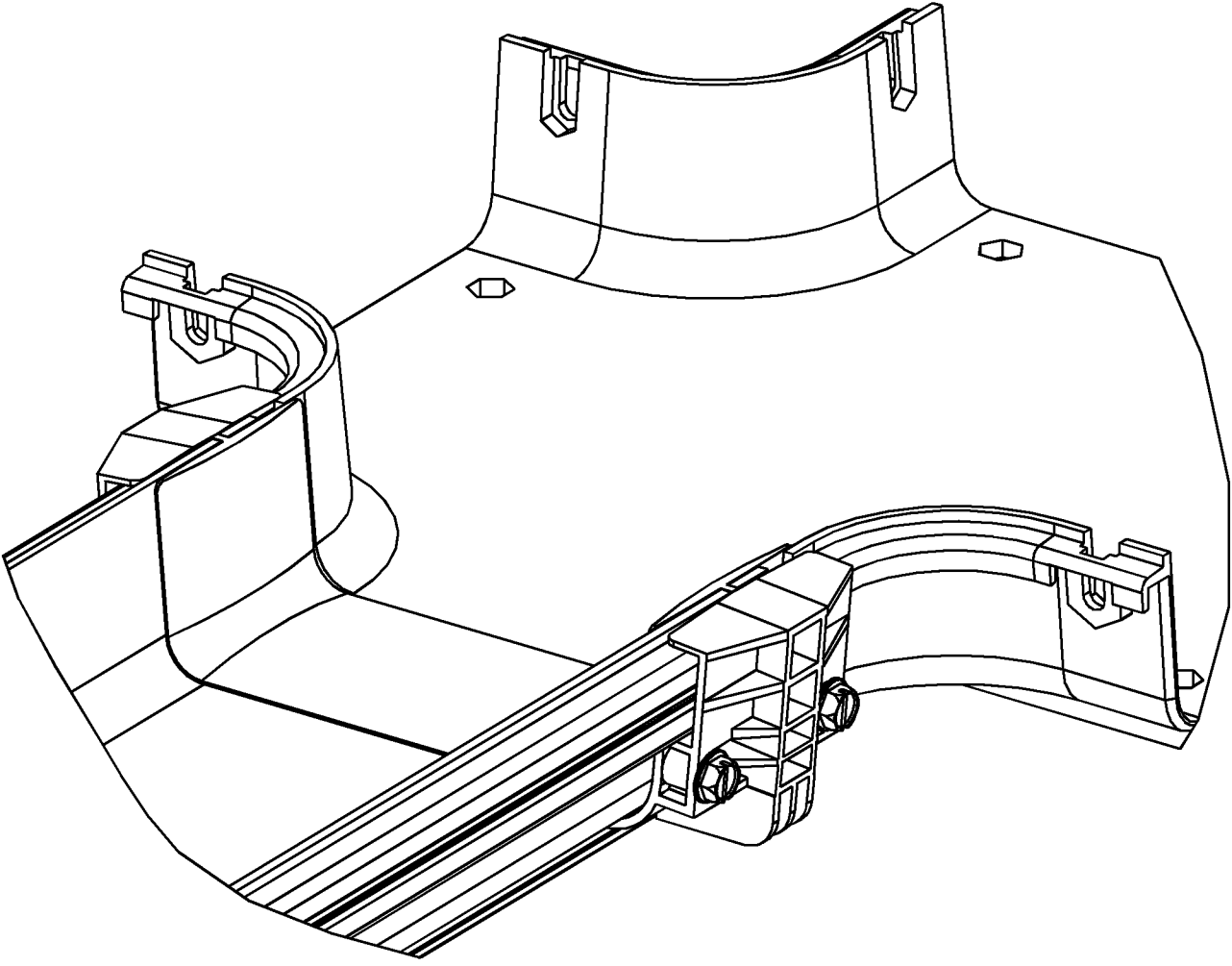


FIGURE 2
INITIAL TIGHTENING
TYP (4) PLACES
SCALE 1.000



COMPLETED ASSEMBLY

INSTALLATION INSTRUCTIONS:

1. SLIDE BOTH FGS COMPONENTS INTO JUNCTION UNTIL FIRMLY SEATED AGAINST THE CENTER RIB.
2. TIGHTEN (4) SCREWS SUCH THAT THE WASHER HEAD ON SCREW IS APPROXIMATELY 1/16" FROM JUNCTION (SEE FIGURE 2). AFTER ALL SCREWS HAVE BEEN TURNED INTO 1/16" DIMENSION, GO BACK AND TIGHTEN SCREWS UNTIL THE WASHER HEAD BOTTOMS OUT ON THE JUNCTION.

FGSB-JUNC-G	BLACK
FGSS-JUNC-G	SMOKE
FGSO-JUNC-G	ORANGE
FGS-JUNC-G	YELLOW
CATALOG NUMBER	COLOR



INFORMATION ON THIS DOCUMENT IS PROPRIETARY TO ADC AND SHALL NOT BE USED, COPIED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART WITHOUT WRITTEN CONSENT OF ADC.		TITLE INSTALLATION DRAWING JUNCTION, FGS, 2X6	
ALL DIMS AND TOLERANCES .XX:±.XX ARE INCHES UNLESS .XXX:±.XXX OTHERWISE SPECIFIED ANGULAR:±N/A	C SIZE	DRAWING NUMBER 1171141	C REV
DO NOT SCALE DRAWING		ENGR: JOHN VAN SCOY DWN: WAYNE GIESEN	SHT. 1 OF 1

  **DIMENSIONS IN INCHES
THIRD ANGLE PROJECTION**