

**tyco** / Electronics

**AMP**

**Golden Crimp and  
Crimp Silver Connectors**

Instruction Sheet

**408-8508**

(was RF-ASMB-8)

30 JUL 01 Rev O

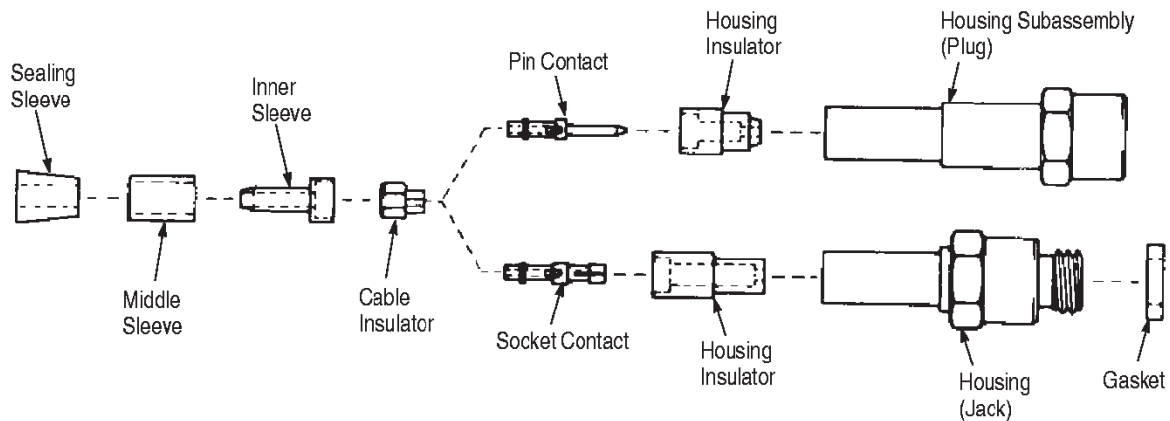


Figure 1

**INTRODUCTION**

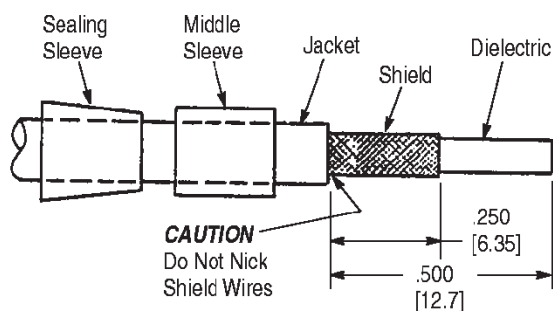
This instruction sheet covers the assembly procedures for Golden Crimp and Crimp Silver Connectors. See Figure 1.

**NOTE**

Dimensions on this sheet are in inches [with millimeters in brackets]. Figures and illustrations are for identification only and are not drawn to scale.

**Step 1**

Slip sealing sleeve and middle sleeve over cable as shown in Figure 2.



NOTE: Not to Scale

Figure 2

**Step 2**

Strip cable to dimensions shown in Figure 2. Fan shield slightly, but do not unbraid.

**CAUTION**

Extreme care must be taken to avoid nicking or cutting shield wires when trimming jacket.

**Note:** For assembly to cable with "Mini-Noise" coating, Mini-Noise coating must be removed from surface of cable dielectric as follows:

1. Painted Coatings: Wipe off dielectric surface with a dry cloth. Wipe again using paint thinner or trichloroethane. Do not immerse cable in solvent.
2. Tape or Fused Coatings: Remove with sandpaper, file, or scraping action of razor blade. Do not damage dielectric.

**DANGER**

To prevent personal injury, use caution when handling file or razor blade.

**Step 3**

Slide inner sleeve, small end first, over dielectric and under the shield until shield wires are flush with shoulder.

Trim excess shield if necessary.

Slide middle sleeve flush with shoulder of inner sleeve. Slide sealing sleeve until it butts against the middle sleeve as shown in Figure 3.

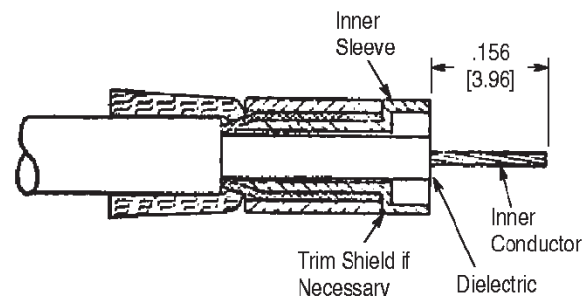


Figure 3